# TEXAS DEPARTMENT OF INSURANCE

Engineering Services Program / MC 103-3A 333 Guadalupe Street P.O. Box 149104 Austin, Texas 78714-9104 Phone No. (512) 322-2212 Fax No. (512) 463-6693

### PRODUCT EVALUATION

WIN-1535

Effective February 1, 2012 Reevaluation Date: **February 2015** 

The following product has been evaluated for compliance with the wind loads specified in the **International Residential Code** (IRC) and the **International Building Code** (IBC). This product shall be subject to reevaluation **February 2015**.

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

Series 1550, 1570, 1900 and 1970 Aluminum Fixed Windows, New Construction and Replacment, Non-Impact Resistant, manufactured by

General Aluminum Company of Texas, LP 1001 W. Crosby Road Carrollton, Texas 75006 Telephone: (972) 242-5271

**General Description:** 

| System | Description                               | Label Rating  | Design Pressure Rating |
|--------|---|---|------------------------|
| 1      | Series 1550/1570 Aluminum<br>Fixed Window | FW-R40 96 x 48<br>Negative Design<br>Pressure = -50 psf | +40, -50 psf           |
| 2      | Series 1900/1970 Aluminum<br>Fixed Window | FW-R40 96 x 48<br>Negative Design<br>Pressure = -50 psf | +40, -50 psf           |

#### **Product Dimensions:**

| System | Overall Size |
|--------|--------------|
| 1&2    | 96" x 48"    |

#### **Product Identification:**

| System |                                  |                                 |
|--------|----------------------------------|---------------------------------|
| 1      | Certification Agency             | AAMA                            |
|        | Manufacturer's Name or Code Name | GA-1                            |
|        | Product Name                     | 1550/1570 (Flange Frame)        |
|        | Test Standards                   | AAMA/WDMA/CSA 101/I.S.2/A440-05 |
| 2      | Certification Agency             | AAMA                            |
|        | Manufacturer's Name or Code Name | GA-1                            |
|        | Product Name                     | 1900/1970 (FIN)                 |
|        | Test Standards                   | AAMA/WDMA/CSA 101/I.S.2/A440-05 |

**Impact Resistance:** 

| Impact Resistant | Requirement   |  |
|------------------|---|--|
| No               | Impact protective system required when product is installed |  |
|                  | in areas where windborne debris protection is required      |  |

## Installation:

| System |                           |   |
|--------|---------------------------|---|
| 1      | Type of Installation      | Replacement – Flange Frame  |
|        | Wall Framing              | Spruce-Pine-Fir   |
|        | Fasteners                 | Minimum No. 6 screws  |
|        | Fastener Location/Spacing | Approximately 6 inches from each corner and                         |
|        |                           | approximately 19 $\frac{1}{2}$ inches on center along the perimeter |
|        | Fastener Penetration      | Minimum of 1 ½ inches into the wall framing members                 |
|        | Type of Installation      | New Construction – Nailing Fin                                      |
|        | Wall Framing              | Spruce-Pine-Fir   |
| 2      | Fasteners                 | Minimum No. 6d Nails  |
|        | Fastener Location/Spacing | Approximately 6 inches from each corner and                         |
|        |                           | approximately 17 inches on center along the perimeter               |
|        | Fastener Penetration      | Minimum of 1 $\frac{1}{2}$ inches into the wall framing members     |

**Note:** The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC), the International Building Code (IBC), and the Texas Revisions.